



SODAGUM HYDRO

Revision: 1/04/2024

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Technical Data

| | |
|--------------------------------------|--|
| Base | Silane-terminated hybrid polymer |
| Consistency | Grey low-viscous material |
| Curing System | Moisture curing |
| Specific Gravity (DIN 53479) | 1.51 g/mL |
| Skin Formation Time* | 20 – 40 min |
| Curing Time* | Ca. 3h. (1 mm layer) |
| Application temperature | From +5°C to +40°C |
| Shore A hardness (ISO 868) | 25 – 30 |
| Change in volume (ISO 10563) | < 3% |
| Elongation at break (ISO 37 rod 1) | 280 – 380 % |
| Tensile Strength (ISO 37 rod 1) | 1.0 – 1.2 N/mm ² |
| Tensile Strength 100% (ISO 37 rod 1) | 0.6 – 0.7 N/mm ² |
| Water permeability (DIN 1048) | Water tight |
| Walkability | P2 (moderate) |
| Temperature resistance | From -40 °C tot +80°C |
| Consumption | Ca. 1,4 kg/m ² (1 mm thickness) to 2,0 kg/m ² (2mmthickness) |

*These values may vary depending on environmental factors such as temperature, moisture and the type of substrate.

**This information relates to fully cured products.

Description:

Soudagum Hydro is a one-component, solvent free waterproofing product for horizontal and vertical surfaces.

Properties:

- Ready to use, one component
- Low viscous product
- Solvent free
- Isocyanate free
- Excellent workability, can be applied in 2 layers
- Water-vapor permeable
- Good temperature resistance
- Rain resistant, 2 hours after application
- Good crack-bridging
- Excellent resistance to chemicals
- Good UV and weather resistance
- Can be painted

Packaging:

Colour: grey

Packaging: 5kg and 10kg buckets

Applications:

- Waterproofing of skylights, dome lights, pipe collars, wall break throughs,...
- Waterproofing of cracks in roofs and walls
- Waterproofing of indoor and outdoor joints
- Waterproof layer under concrete roofs, terrain tiles and wooden terraces
- Repair of metal and plastic roof gutters and drainage
- Repair and renovation of roof tops (pans, slats, zinc), roof edges and chimney flashings
- Treatment of lead and zinc corrosion
- For protection and renovation of wood constructions such as verandas, terraces, garden poles, underground garden wood...
- Sealing of flower boxes and the outside of fountains and water ornaments
- Sealing of the outside underground foundations, cellars and masonry
- Short term emergency repair for leaks, even during rain

Not recommended for application which are permanently immersed in water.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

Soudal India Pvt. Ltd.

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Shelf Life and Storage:

12 months in unopened original packaging in a dry storage place at temperatures between +5°C and +25°C. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In that case, the properties required for the intended use must be checked.

Substrates:

Substrates: Excellent adhesion on many substrates such as concrete, screed, glass, ceramics, tiles, and wood, also metals such as aluminum, steel and zinc.

Nature: Surfaces must be firm, load-bearing, and free of dust and grease.

Surface preparation: Remove all traces of loose existing coating material. Soudagum Hydro can be used without primer on moist substrates but not in the presence of stagnant water.

We recommend a preliminary compatibility test.

Health and Safety Recommendations:

Apply the usual industrial hygiene. Work in a well ventilated place. Do not smoke. Consult the label for more information.

Application Method:

Method: Stir Soudagum Hydro in the container before using. Apply by roller or brush in 2 layers to a thickness of 2 mm. The second layer cannot be applied until the first has dried completely ($\pm 3h$, 23°C and 50% RH). After $\pm 12h$ (23°C, 50% RH) the treated surface will be dry and follow-up work can begin. Be aware that different environmental factors can influence the drying time. Connection and expansion joints must be previously properly dimensioned in order to achieve optimal performance. Suitable backing material is essential (foamed polyethylene). For optimal elastic characteristics of the sealant, a 2:1 or 1:1 width/depth ratio of the joint is suggested (minimal joint width: 6 mm; maximal joint width: 20 mm).

Soudagum Hydro can be used for temporary emergency repairs to seal a leak up to 2 mm wide instantly, even while it's wet/raining. Remove all dirt and loose residues from the area around the leak and apply a coat of Soudagum Hydro to the cracked area. For larger cracks or leaks, use Soudatextile.

Repair the leak thoroughly within 1 month.

Application temperature: +5°C to +35°C.

Clean: Until the product starts to cure, it can be cleaned with Soudal Surface Cleaner. Cured material can only be removed mechanically.

Remark:

The membrane can be reinforced with our non-woven fleece, Soudatextile. If so, it's recommended to be used between two coats (fleece quality: 70 g/m²). Soudatextile should be buried in the first coat while it is still wet. The reinforcement overlaps must be 3 – 5 cm. Reinforcement for internal and external corners or vents must be previously prepared by cutting shaped reinforcement pieces out of the Soudatextile. The reinforcement of the edges, corners, or breakthroughs must be buried in the first coat of membrane before the application of the reinforcement on the main horizontal or vertical surface. The second coat can be applied on the fresh coating if the first coat has been reinforced.

Environmental Clauses:

Leed regulation:

Soudafoam 1K conforms to the requirements of LEED. Low – Emitting Materials: Adhesives and Sealants. SCAQM Drule 1168. Meets USGBC LEED requirements v4.1: Low-Emitting Materials - Adhesives & Sealants regarding VOC content.

Adhesion on Different Materials:

| Material | Soudagum Hydro |
|----------------------|----------------|
| Steel plate | 5K |
| Coloured steel plate | 5K |
| PVC | 3A |
| Polycarbonate | 5K |
| Wood | 5K |
| Glass | 5K |
| Polyester | 2A |
| Ceramics | 5K |
| Aluminium | 5K |
| Concrete | 5K |
| Bitumen (aged) (*) | 1K |
| Styrofoam | 3A |
| ABS | 5K |
| EPDM | (**) |

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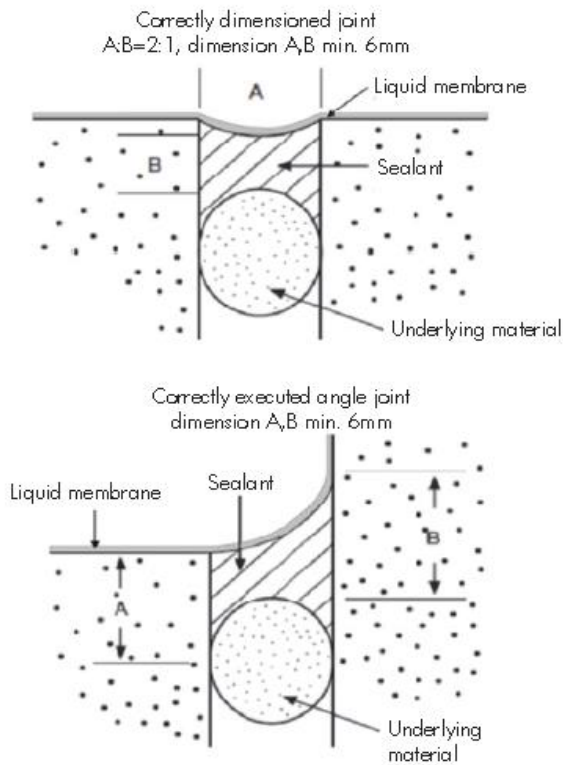
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(*)Bitumen may cause stains on the membrane
(**)Depending on the type of EPDM. Preliminary compatibility test necessary!



Breakage: K - cohesive, A - adhesive
Performance: 1 (poor) - 5 (excellent)

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