

SOUDAFOAM MINI

Revision: 1/04/2024

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Technical Data

Basis	Polyurethane
Consistency	Stable foam, thixotropic
Curing system	Moisture curing
Skin Formation (EN 17333-3)	8,5 min
Cutting Time (EN 17333-3)	65 min
Free foamed density (EN 17333-1)	Ca. 40 kg/m ³
Sound insulation (EN ISO 717-1)	58 dB
Thermal conductivity (EN 17333-5)	35,4 mW/m.K
Box Yield (EN 17333-1)	150 ml yields ca. 4 l of foam
Shrinkage after curing (EN 17333-2)	< 5 %
Expansion after curing (EN 17333-2)	None
Expansion during curing (EN 17333-2)	Ca. 135 %
Percentage closed cells (ISO4590)	Ca. 70 %
Fire rating (DIN4102)	B2
Compressive strength (EN 17333-4)	Ca. 37 kPa
Shear strength (EN 17333-4)	Ca. 43 kPa
Tensile Strength (EN 17333-4)	Ca. 78 kPa
Elongation at Fmax (EN 17333-4)	Ca. 22,7 %
Water absorption (EN 29767)	Ca. 0,20 kg/m ²
Temperature resistance**	-40 °C till +90 °C (cured)

*These values may vary depending on environmental factors such as temperature, moisture and the type of substrate.

**This information relates to fully cured products.

Description:

Soudafoam Mini is a one-component, self-expanding, ready to use PU-foam, which contains HCFC and CFC-free propellants who are not harmful for the ozonlayer

Properties:

- Excellent stability (no shrinkage or post-expansion)
- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE)
- High insulation, thermal and acoustic value
- Very good bonding properties
- Freon free (not harmless to ozone layer and greenhouse effect)
- Not UV-resistant

Packaging:

Colour: champagne

Packaging: 150 ml aerosol (net)

Applications:

- Installing of window and door frames
- Filling of cavities
- Sealing of all openings in roof constructions
- Apply of an acoustic baffle
- Improving thermal isolation in cooling systems

Shelf Life and Storage:

18 months unopened and stored in dry and cool conditions (Between 5°C and 25°C), upright storage is recommended

Health and Safety Recommendations:

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information. When vaporizing (for example with a compressor), additional security measures will be required. Use only in well ventilated areas.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

Soudal India Pvt. Ltd.

Plot No. 200, Sec. 4, Phase - II, Growth Centre, Bawal, Dist. Rewari, Haryana - 123501 (India)

info@soudal.in | www.soudal.in | +91 8010-114-114

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Revision: 1/04/2024**Page 2 of 2****Application Method:**

Shake the aerosol can for at least 20 seconds. Put the adapter on the valve. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Remove pressure from the applicator to stop. Fill holes and cavities for 1/2, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foam Cleaner or acetone. Prior to using the Gun & Foam Cleaner, test whether surfaces are affected or not. Especially plastics and lacquer or paint layers can be sensitive to this. Cured foam can only be removed mechanically or with Soudal PU-Remover.

Can temperature: +5°C to +30°C

Ambient temperature: +5°C to +30°C.

Surface temperature: +5°C to +35°C

Remark:

- Moisten surfaces with a water sprayer prior to application. If you have to work in layers repeat moistening after each layer. For not common surfaces we recommend an adhesion test.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

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