



# Silirub 989 Clear

## Description

Silirub 989 Clear is a flagship, high performance, low odor, one - component weatherproof joint and glazing sealant, based on neutral silicone.

Silirub 989 Clear has been specifically designed for weather sealing of joints in the façade application with high shore A hardness.

## Properties

- Long open time
- Compatible with PVB-film
- Compatible with sealants for double glazing based on polysulphides and silicones
- Easy to apply
- Permanently elastic after curing
- Very good adhesion on multiple substrates
- Corrosion free
- Resistant against UV-radiation, rain, frost, wind, ozone and variable temperatures



## Application

- Weather seal in Façade & curtain wall applications.
- Sealing dynamically moving joints such as expansion and control joints.
- Perimeter joint sealing (windows, door panels, and frames etc.).
- Concrete panel joints.
- Excellent for double glazing system applications.
- Excellent adhesion properties on glass, laminated glass, coated aluminum, galvanized steel, concrete, masonry & EPDM.

## Technical data

Base		Polysiloxane
Consistency		Stable paste
Curing system		Moisture curing
Specific Gravity (g/ml)		ca. 1.02
Skin formation (minutes)		ca. 5
Curing speed (mm/24h)		ca. 2.5 to 3.0 (20°C/65% RH)
Hardness (Shore A, Points)	ISO 868 / ASTM D2240	25 ± 5
Elongation at Break (%)	ISO 37 / ASTM D412	≤500
Tensile Strength (N/mm <sup>2</sup> )	ASTM D 412 / ISO 37	≤1.2
Maximum allowed Distortion (%)	ISO 11600	± 25
Elasticity Modulus 100% (N/mm <sup>2</sup> )	ASTM D412 / ISO 37	≥ 0.5
Temperature Resistance (°C)		-30 to +120
Application Temperature (°C)		+5 to +40

Footnote: Skinning time and curing speed may vary depending on environmental factors such as temperature, moisture, and type of substrates.



# Silirub 989 Clear

## Substrates

- **Substrate condition**  
The surface must be rigid, clean, dry, free of dust and grease.
- **Substrate preparation**  
Silirub 989 Clear has a good adhesion to most substrates. However, for optimal adhesion and in critical applications, such as joints exposed to extreme weather conditions, high or water-loaded joints, we recommend following a pre-treatment procedure. Porous surfaces can be prepared with a Soudal activator or cleaner.
- **Substrate types**  
Silirub 989 Clear has good adhesion to all usual building substrates.  
Silirub 989 Clear is not suitable for PE, PP, PTFE (Teflon®), PVC, and bituminous substrates.

Due to the wide variety of materials used in façade technology a preliminary compatibility test is necessary.

## Joint Size

Glazing and window applications:

Top sealing = minimum width 4 mm, depth at least 6 mm.

Minimum joint width for connection joints around windows: 10 mm.

Weather seal and other applications: joint width 5 - 10mm: joint depth 5 mm.

Joint width 10 to 30 mm: depth = 1/2\*width.

## Application method

- **Application method**  
Apply the product with a manual, pneumatic or a battery-operated caulking gun.
- **Cleaning method**  
Swiftly clean with white spirit after usage to prevent residue accumulation & maintain equipment efficacy. Cured product must be removed mechanically.
- **Finishing method**  
Utilize soapy water to wipe away excess caulking or sealant before it dries, ensuring a polished appearance.
- **Repair method**  
Address any imperfections with Silirub 989 Clear sealant, filling gap and smoothing for a flawless finish.

## Health and Safety Recommendations

Take the usual labour hygiene into account. Consult the packaging label and safety data sheet for more information.

Keep the area well-ventilated during use and curing of the product.

Dangerous. Respect the precautions for use.

## Packaging/Logistics

Colour: Translucent

Packaging: 285g Cartridge

Shelf life: 12 months from the date of production. The product must be stored in its original, undamaged, and sealed packaging under dry conditions, protected from direct sunlight, and at temperatures between +5°C and +25°C.



# Silirub 989 Clear

## Remarks

- Not suitable for structural glazing applications.
- The use of Soudal Surface Activator is recommended in combination with powder coated aluminum.
- A total absence of UV can cause a color change of the sealant.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore, we recommend only dipping the finishing tool in this solution.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- Do not use in applications where continuous water immersion is possible.
- Do not use on polycarbonate.
- Do not use on natural stones like marble, granite etc. (staining) use Soudalseal 212 CS or Silirub MA.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Not suitable for bonding aquariums.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discoloration and loss of adhesion.

This technical data sheet supersedes all earlier versions. The information provided is based on our tests and practical experience and is supplied in good faith as general guidance only, without creating any liability. Since materials, substrates, application design, and processing conditions vary widely and are outside our control, we cannot accept responsibility for the results obtained from use of this information. The user must verify suitability for the intended application through their own testing, and preliminary trials are recommended in all cases. The manufacturer reserves the right to change product specifications without prior notice.